



14 2 Cycle Outboard Oil (92-13249A24)  
 95 2-4-C w/Teflon (92-825407A12)

Parts List

| Ref | Class | Part      | Description             | Qty | Comment       | Footnote |
|-----|-------|-----------|-------------------------|-----|---------------|----------|
| 1   | 2411  | 827954A 3 | CRANKSHAFT ASSEMBLY     | 1   |               | 3,2      |
| 2   | 43    | 43019A 2  | DRIVER GEAR             | 1   |               | 2        |
| 3   | 30    | 63742     | BALL BEARING            | 1   |               | 2        |
| 4   | 53    | 812877    | RETAINING RING          | 1   |               | 2        |
| 5   | 28    | 91800     | KEY                     | 2   |               | 2        |
| 6   | 31    | 818889A 1 | ROLLER BEARING          | 1   | (TOP)         | 2        |
| 7   | 26    | 817397 1  | OIL SEAL                | 1   |               | 2        |
| 8   |       | 827955A 2 | RACE                    | 2   |               | 2        |
| 9   |       | NSS       | ROLLER                  | 56  |               | 4,2      |
| 10  |       | NSS       | RING-SEAL               | 2   |               | 4,2      |
| 11  | 705   | 850026A 1 | PISTON ASSEMBLY         | 3   | (STANDARD)    | 2        |
| 11  | 705   | 850026A 2 | PISTON ASSEMBLY         | 3   | (.015 O.S.)   |          |
| 12  | 40    | 52035     | LOCK RING               | 6   |               | 2        |
| 13  | 39    | 831255A 6 | PISTON RING SET         | 3   | (STANDARD)    | 2        |
| 13  | 39    | 821695A 6 | PISTON RING SET         | 3   | (.015 O.S.)   |          |
| 14  |       | NSS       | PISTON RING             | 1   | (CHROME FACE) | 4,2      |
| 15  | 640   | 9612A 6   | CONNECTING ROD ASSEMBLY | 3   |               | 2        |
| 16  | 12    | 812876    | WASHER                  | 6   |               | 2        |
| 17  | 29    | 47270     | NEEDLE BEARING          | 87  |               | 2        |
| 18  | 10    | 91012     | SCREW (1/4-28)          | 6   |               | 2        |
| 19  | 31    | 17514A 1  | ROLLER BEARING          | 3   |               | 2        |
| -   |       | 852067A98 | POWERHEAD               | 1   |               | 3        |